

INTERNATIONAL SEARCH REPORT

International Application No
PCT/EP 03/06843

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 B21C23/14 B21C25/08 B22F3/20

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 B21C B22F B29C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2 422 994 A (TAYLOR GEORGE F) 24 June 1947 (1947-06-24) column 1, line 49 -column 2, line 10; figures ---	1,7-9
A	US 6 248 277 B1 (FRIEDRICH KONRAD) 19 June 2001 (2001-06-19) column 5, line 46 -column 6, line 8 column 6, line 50 - line 61 column 7, line 4 - line 16 column 7, line 37 - line 49 column 8, line 5 - line 9; figures ---	1-7
A	US 5 780 063 A (FRIEDRICH ARNO) 14 July 1998 (1998-07-14) claim 1; figures ---	1,10,11 -/-

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

* Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
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- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
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Date of the actual completion of the international search

16 September 2003

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Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax (+31-70) 340-3016

Authorized officer

Barrow, J

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 3 396 676 A (MARK HASTEN ET AL) 13 August 1968 (1968-08-13) column 3, line 20 - line 54; figures _____	1-4
A	PATENT ABSTRACTS OF JAPAN vol. 013, no. 418 (M-871), 18 September 1989 (1989-09-18) -& JP 01 156405 A (SUMITOMO ELECTRIC IND LTD; OTHERS: 01), 20 June 1989 (1989-06-20) abstract; figure 4 _____	1

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Information on patent family members

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